

## AIC206 Vibration Sensor Input Module

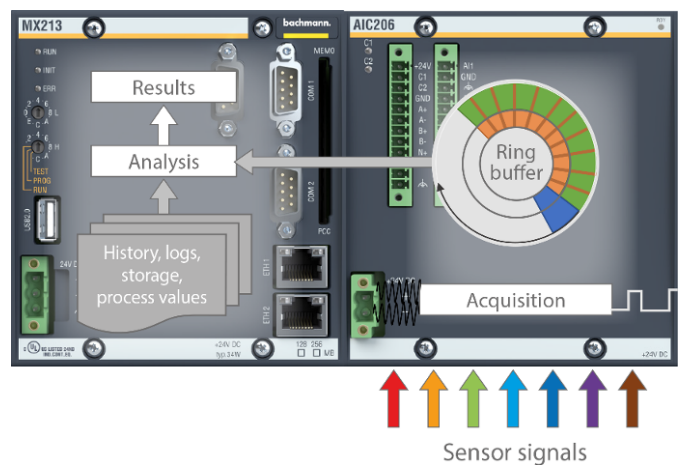
The AIC206 module of the Bachmann automation system offers a vibration monitoring solution that can be fully integrated with the control system. The AIC206 can provide up to 4 channels of ICP®/IEPE enabled vibration inputs for high resolution, simultaneous monitoring. 2 counter channels are provided for speed inputs, or alternatively as a single differential encoder, giving speed, position, direction of rotation and phase within a single measurement.

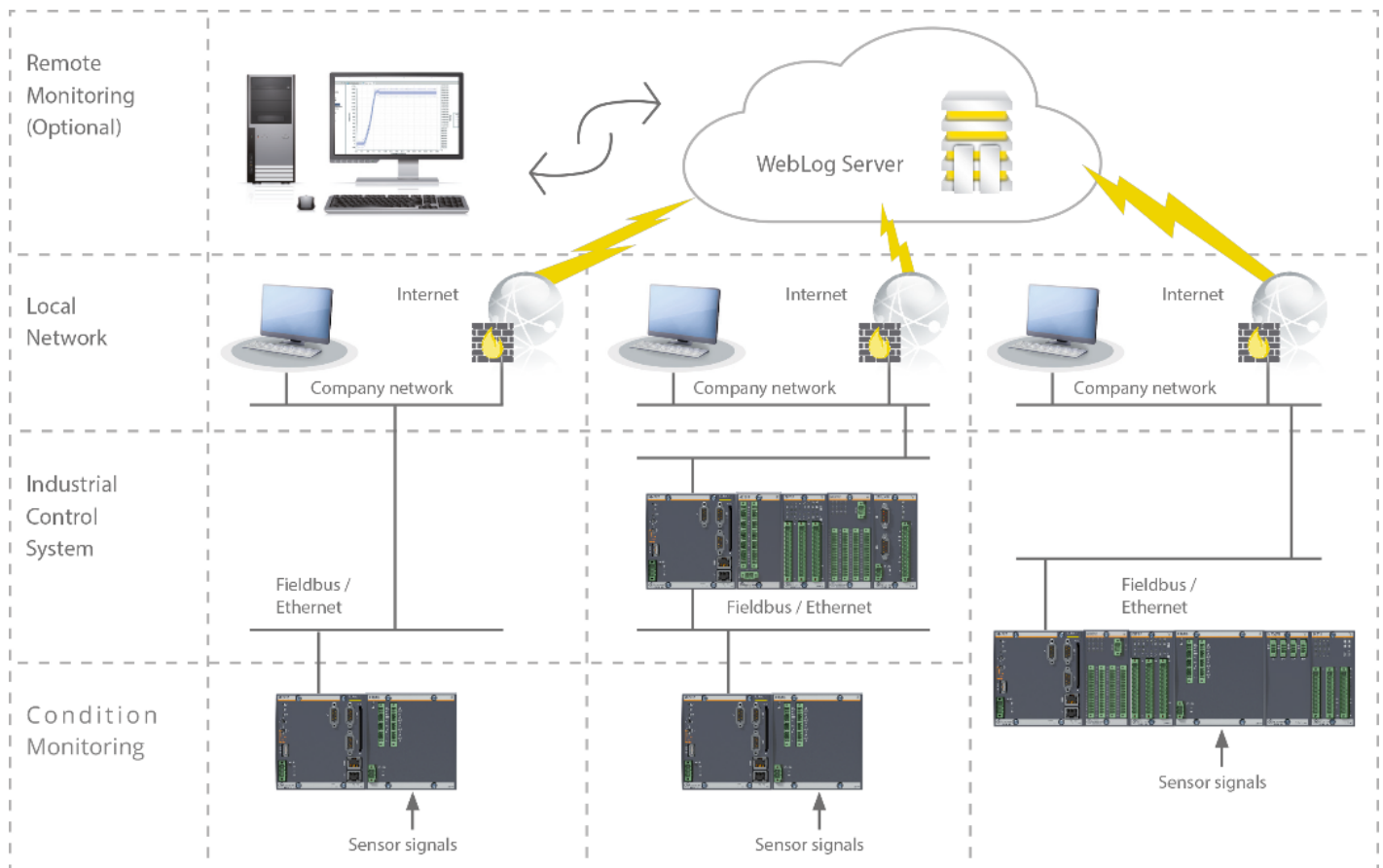
Independent signal sampling and processing of each channel ensures that sampling at up to 51.2 kHz is maintained. The upgrade from the AIC212 gives a greater dynamic range and introduces variable gains to accommodate the low signal levels from slow-moving parts. Each channel contains a ring buffer so that continuous values for bandpass filtered overall vibration (as acceleration or velocity) are available, each configurable with up to 3 alarm levels. Rotational speed is also stored directly in this buffer, which is timestamped. Routine monitoring data is obtained by copying this buffer under defined operating conditions, and/or on an alarm firing.

Integration with the M200 system means that values are available from any signal in the control system, or via field bus (e.g. Profibus; Modbus). Similarly, vibration values are available as variables within the cycles of the controller programs. The system is expandable simply by adding modules, either for further vibration channels or other input types. The module is also fully compatible with the 12 channel AIC214.

As an M200 standard module, the AIC206 can be implemented either as a “stand-alone” condition monitoring system or incorporated into the various remote or distributed configurations possible with the Bachmann automation system.

| Part type designation | Part number |
|-----------------------|-------------|
| AIC206                | 00031353-00 |





The use of M200 CPUs allows this CMS to benefit from pre-existing communication and service interfaces, which reduces the start-up and maintenance costs.

The AIC206 system concept allows a free design of the condition monitoring software to the requirements of a specific application.

#### 4 analog inputs with IEPE interface for piezo vibration sensors:

- Analog inputs individually configurable for sensitivity
- 24 bit A-D Resolution with a dynamic range  $\geq 96$  dB
- Adjustable sampling rate up to 51.2 kHz
- Adjustable analog and digital filtering
- Full evaluation of frequency band RMS amplitudes as acceleration and velocity values available, e.g. as per ISO 10816-21
- High-speed ring buffer directly on the module
- Configurable threshold levels can be used to generate alarm signals
- Events due to alarm triggering send interrupts to the processor with a 1  $\mu$ s response

#### 2 counter channels:

- Position detection (incremental encoder input)
- Rotary encoder signal sampled synchronously
- Suitable for embedding in M200 plant management system or as an autonomous CMS
- Up to 4 AIC206 or AIC214 modules can be used in sync per control system
- Any signals from other modules or calculated variables can be used to trigger data storage via the M200 controller
- Analyses can be designed to individual requirements
- Broad range of implementation tools (C, C++) on the realtime operating system VxWorks®
- Synergy by using fieldbus and service communication
- Local storage in CPU Module Memory Card

**AIC206**

| Analog inputs                              |   | IEPE   |          |
|--|---|--|----------|
| Channels                                   | AI1 – AI14  |  |          |
| Input voltage                              | IEPE standard (0 V to 24 V)   |  |          |
| A-D conversion; dynamic range              | 24 bit; ≥ 96 dB   |  |          |
| Ring buffer                                | 512 MB -> 67 million samples  |  |          |
| Measurement range                          | AC-coupled ±6 V   |  |          |
| Input impedance                            | 10 kΩ   |  |          |
| Current source for IEPE inputs             | < 5 mA / channel  |  |          |
| Sample rate / bandwidth                    | 51.2 kHz / 0.1 Hz to 21.8 kHz (-3 dB)<br>25.6 kHz / 0.1 Hz to 11.1 kHz (-3 dB)<br>12.8 kHz / 0.1 Hz to 5.53 kHz (-3 dB)<br>6.4 kHz / 0.1 Hz to 2.76 kHz (-3 dB)<br>3.2 kHz / 0.1 Hz to 1.38 kHz (-3 dB)<br>1.6 kHz / 0.1 Hz to 690 Hz (-3 dB)<br>0.8 kHz / 0.1 Hz to 345 Hz (-3 dB)<br>0.4 kHz / 0.1 Hz to 173 Hz (-3 dB)<br>0.2 kHz / 0.1 Hz to 86 Hz (-3 dB)<br>0.1 kHz / 0.1 Hz to 43 Hz (-3 dB) |  |          |
| Full scale error at +25 °C                 | ±0.1 %  |  |          |
| Error detection                            | IEPE: Bias voltage outside expected range;<br>open channel (cable break)  |  |          |
| Overvoltage protection                     | -15 V to +36 V  |  |          |
| Incremental encoder input / counter inputs |   |  |          |
| Interface                                  | Optional: Either 2 counter inputs or one encoder  |  |          |
|  | 24 V initiator / proximity switch   | Incremental Encoder                                  |          |
| Number of channels                         | 2   | 1  |          |
| Input signals                              | CNT1, CNT2  | A-, A+, B-, B+, N-, N+                               |          |
| Evaluation                                 | For positive edge at the counter input  | 1-/2-/4-fold edge evaluation or pulse direction mode |          |
| Count direction                            | Switchable via digital input or software  | A/B sequence or pulse direction                      |          |
| Indication                                 | Yes, green LED per channel  | No   |          |
| Count frequency                            | 5 kHz   | 100 kHz<br>≤ 400 kHz at quadruple evaluation         |          |
| Minimum pulse duration                     | ≥ 100 μs  | -  |          |
| Filter frequency                           | On/Off and adjustable<br>287 Hz to 73 kHz   | -  |          |
| Error detection                            | Noise pulse   | Phase error  |          |
| Measurement resolution                     | 32 bit  |  |          |
| Input level                                | HTL (24 V) / 10 mA sink   |  |          |
| Power supply                               |   | External   | Internal |
| Reverse polarity protection                | Yes   | -  | -        |
| Input voltage                              | Power supply 24 V (18 V to 34 V)  | Via BS2xx backplane                                  |          |
| Current consumption                        | 180 mA (at +24 V DC) incl. ∑ current consumption of sensors (4.1 mA per sensor)   | 280 mA   |          |

| Environmental conditions     |                                |
|------------------------------|--------------------------------|
| Operating temperature        | -30 °C to +60 °C               |
| Relative humidity, operation | 5 % to 95 % noncondensing      |
| Storage temperature          | -40 °C to +85 °C               |
| Relative humidity, storage   | 5 % to 95 % with condensation  |
| Approvals/Certificates       |                                |
| General                      | CE, UKCA, cULus                |
| Maritime                     | ABS, BV, DNV, KR, LR, NK, RINA |

### Order data

| Part type designation | Part number | Description   |
|-----------------------|-------------|---|
| AIC206                | 00031353-00 | Analog measuring module for Condition Monitoring; 4x Input IEPE; 24 bit; 0.1 %; $\geq 96$ dB dynamic range; 20 $\mu$ s sample time; 1x INC HTL; 400 kHz; A,A/B/N; 512 MB measured data ring buffer; real-time continuous output of values |

### Accessories

| Part type designation | Part number | Description   |
|-----------------------|-------------|---|
| KZ-AIC206 B+C         | 00031409-00 | Terminal set Phoenix cage clamp (1x KZ 51/02; 2x KZ 35/12; 1x KZ 35/15) with labelling strips and keying elements |