

the power to control

bachmann.

# Retrofit – Your Wind Turbine our Mission

Reliability from the beginning to the end.



READY-MADE PACKAGES

Clipper



Vestas

MITSUBISHI

SENV10N



## **WE UPGRADE AND CONVERT EXISTING SYSTEMS TO INCREASE YIELDS.**

### **Longer lifetime + more energy + lower costs = optimized earnings**

A successful retrofit impresses with the perfect selection of adaptable hardware and software, the right service package and useful options such as an optimum CMS extension. This individually sophisticated interplay of components guarantees permanently profitable system operation.

### **Increased performance in the long term**

Regardless of whether you want to increase yields through optimized operation or gain comprehensive access to machine and system data - the decisive factor is that you win in all disciplines and create added value.

### **Simple selection from small to large - you decide**

The scope of our retrofit package depends on your specifications. From the addition of individual performance-enhancing components to a complete overhaul. Implementing the appropriate retrofit system solution is easy and requires only a few days of downtime.



Technology  
+ Expertise  
= **Success**

Contact us and benefit.





# Retrofit – Process for maximum Output

*We deliver what keeps your wind turbine in the profit zone*

When retrofitting a wind turbine, outdated technical components are replaced with new ones to ensure that the turbine continues to operate profitably. We deliver the perfect customized solutions for your plant. Retrofitting with Bachmann means benefiting from the world's leading expert in wind turbine automation – at unbeatable prices.

Our quality portfolio includes the optimization of individual components, expansion with special functions through to the integration of CMS solutions – or you can simply choose the complete all-round carefree package. We advise and supply everything from a single source – reliably and with a guarantee.

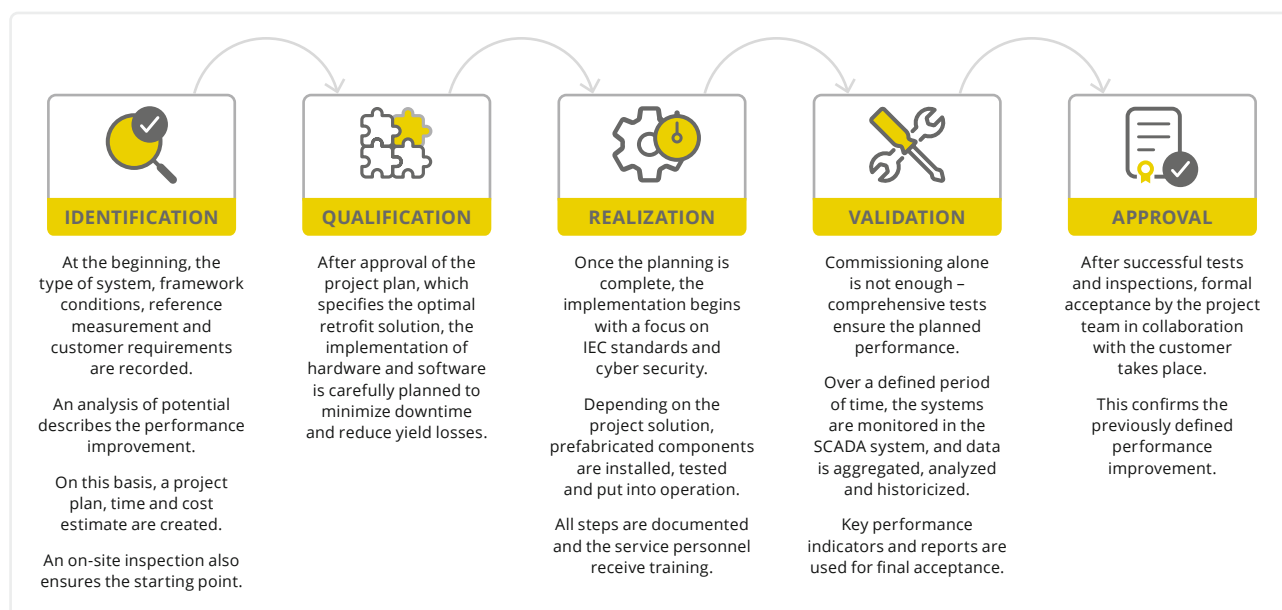
## Retrofit – process with guaranteed success

Retrofitting a system with a customer-specific solution requires a structured and precise approach. Our proven five-step process ensures that all relevant factors are taken into account – from the initial analysis to the final certification.

First, we identify the technical and operational requirements before detailed planning takes place. We then check the conditions on site and finalize the material and time schedule. In the realization phase, we implement the retrofit solution and train the service personnel. We then ensure operational reliability and performance optimization through comprehensive testing. Finally, the plant is accepted by the customer.

This structured approach ensures a smooth implementation, minimizes risks and maximizes the efficiency of your modernized plant.

### Five-steps retrofit process



# We are ready for your type of wind turbine

— *Successful implementations – the basis for your retrofit*

We have already given new life to many types of wind turbines. Some examples and their history can be found on this page. With each new turbine type, we enrich our extensive and in-depth knowledge of the perfect retrofit solution for your system. We now have experience from hundreds of installations.

## RORS for VESTAS V80/90

RORS stands for Remote Operation Retrofit Solution and describes the perfect setting for VESTAS systems of type V80/90. With the remote maintenance tool via Bachmann M1 WebMI pro, the system operator saves a large number of unnecessary service routes and receives complete data transparency even in his remote control center.



**Vestas**

## The complete package

3 days. That's the maximum time it takes to make wind turbines fit for the future. The Clipper retrofit set enables a complete retrofit solution from Bachmann within a very short time. Operators are thus able to increase the yield and significantly extend the service life of the system.



**Clipper**

## SCADA Retrofit – act actively for GE

Our SCADA retrofit has been specially adapted for GE 1.5/2.5 and GE ESS turbine types. It offers a convenient browser-based visualization environment for monitoring all GE turbines. You can easily perform routine tasks such as starting and stopping the turbine. For the GE 1.5/2.5, it provides writable access to the turbine's complete parameter set, allowing you to use your own service know-how to optimize your turbines yourself outside of warranty. In addition, it offers customized configurable user administration and does not affect the main operating software of the turbine.



**GE**

## Mitsubishi MWT-1000A – The fresh package

Operating older wind turbines is complex and expensive: unproductive downtimes due to breakdowns and maintenance work are becoming more frequent, and spare parts may no longer be available. In addition, access and parameterization options are limited. Yields decrease. Time for a Bachmann refresh and the world will soon look better again.



**MITSUBISHI**

## Master of SENVION system

With our Senvion access and SCADA solution, you can equip your turbines with their own user administration – without any intervention in the turbine itself. You retain control over access to parameters and operations up to level 1.20. The solution is suitable for almost all Senvion turbine types and park controllers (e.g. MM5.24, PMU5.11). Thanks to a software-controlled roll-out process, implementation is particularly simple. In addition, older turbines can be upgraded with new controllers to use the powerful analysis functions of Wind Power SCADA and optimize the efficiency of your fleet.



**SENVION**



## RETROFIT



### **TURBINE CONTROL**

The architecture of the Wind Turbine Templates (WTT) software package for the Bachmann controller system enables flexible and simple implementation of the operational management and control of a wind turbine and is therefore ideally suited for the development of a full retrofit.



### **GRID MANAGEMENT**

New safety requirements are constantly being placed on energy park operators, not only at the grid connection point, but marketers are also demanding ever greater flexibility in energy management. Our park controller (SPPC) fulfills all requirements – with Bachmann technology they are always on the safe side.



### **CONDITON MONITORING**

With our modular approach, you can select the appropriate measurement technologies for your requirements and combine them with the right software solutions and plug-ins for monitoring the specific characteristics of your wind turbine.



### **WIND POWER SCADA**

Wind Power SCADA (WPS) was specially developed for the sophisticated monitoring, control and data management of wind farms and turbines. The web-based system enables location-independent use, seamless integration of CMS information and can be used flexibly for almost any type of turbine.



### **MODEL-BASED DESIGN**

New technologies promise new efficiency in daily plant operation. To determine this optimum, we use model-based simulation in advance, which provides security in planning and implementation.



### **OPEN INTERFACES**

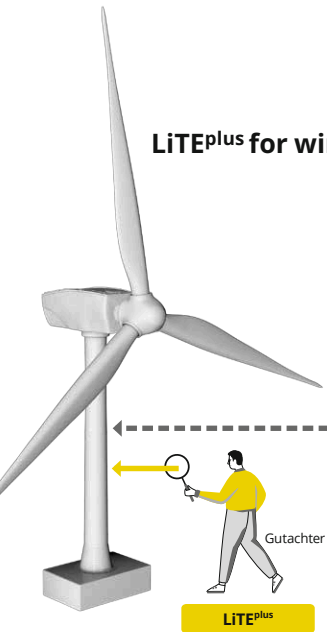
(E.G. OPC UA, IEC 61400-25)



# Retrofit with extras – get more out of it

*Yes – but always with added value, please*

## LiTE<sup>plus</sup> for wind turbines



### Extend the life of your wind turbines well beyond the design service lifetime.

Many wind turbines still have considerable lifetime reserves even after the original design lifetime, typically 20 years, has expired. With Lifetime Extension (LTE), wind turbines with demonstrable residual lifetime can remain in operation, sometimes for many additional years.

When a wind turbine reaches the end of its estimated lifetime, owners and operators can order an LTE Assessment to demonstrate that their turbines are still in good condition. This is the approval channel for continuing operations beyond the design lifetime.



## CMS – always worth it



Condition monitoring systems from Bachmann not only provide operational and maintenance reliability, but also keep you informed about the health status of your systems at all times. Depending on the application and operator requirements, we supply everything from Quick&Easy to WOW&Fantastic. However, we only ever recommend what your system really needs.

## Cantilever Sensor (CLS) – Inspiring sensor technology



The sensor solution offers easy installation and minimal system costs. Its high long-term stability reduces replacement and down-time costs. The robust design withstands environmental influences, while the versatile applicability enables blade load detection and structural analysis. Thanks to excellent signal quality, the sensor helps to reduce the levelized cost of energy (LCoE).

## CMScore



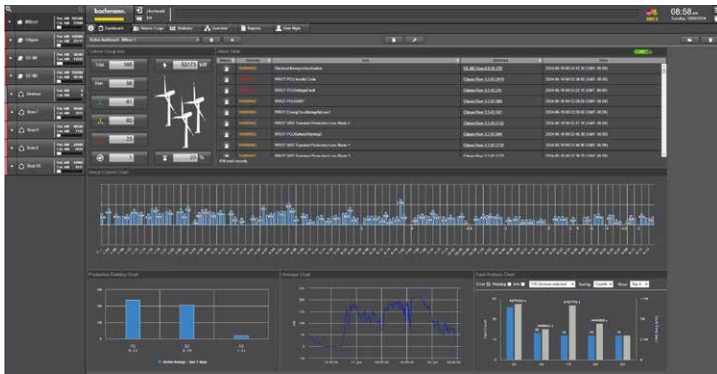
Game Changer: With our CMScore, we are opening up the lower price sector for professional condition monitoring systems.

At the same time, we remain fully committed to our quality standards, which makes CMScore a game changer for our customers in particular. The basis of reliable monitoring is the high-quality acquisition of sensor signals.

## Wind Power SCADA (WPS) – always worth it



Together with our retrofit solutions for control, Bachmann offers the perfect visualization product with WPS. Perfectly matched to all Bachmann hardware components, the range of functions is far superior to other systems. There is no need for lengthy system setup; the configuration of the SCADA system is created automatically and the system is ready for use with the individual data set in accordance with IEC 61400-25. The visualization is browser-based, multi-client capable and highly adaptable to individual requirements.



## Modernize your plant controller with SPPC!



Is your current plant controller outdated or no longer supported? Our SPPC (Smart Power Plant Controller) is a certified plant controller that offers easy commissioning and an integrated, browser-based visualization. Depending on the brand and setup, it can connect directly to the turbines or the existing plant controller.

SPPC is also ideal for hybrid plants and enables the control of PV/solar systems, other energy generation units and battery storage. At the same time, it meets the latest safety and TSO requirements.

# Your package – your success

*And quality for a long time into the future*

## What makes us special

Many skills are required from the first meeting to successful implementation. It is a sign of quality when customers keep coming back because they appreciate the consistent focus on solutions as well as the respectful cooperation. Our employees' many years of experience create security and trust.

The right solution is a matter of trust, which is why we always offer a no-obligation consultation with our experts. It is important to us that you feel confident about your choice of system solution and the right partner.

## Quality for the future

- Quality and durability – the hallmarks of all Bachmann products
- Distinctive quality of detail in parts and components
- Compliance with the highest environmental standards throughout the entire production chain
- State-of-the-art manufacturing and testing processes
- 48-hour climate stress test for each hardware module
- ISO 14001 certified



**YOU WILL FIND MORE INFORMATION ON**  
**[bachmann.info](http://bachmann.info)**



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