



Part type designation	Part number
PPC1210WM/BE1/AM74/8G/P/LX	On request
PPC1212WM/BE1/AM74/8G/P/LX	On request
PPC1215WM/BE1/AM74/8G/P/LX	On request
PPC1218WM/BE1/AM74/8G/P/LX	On request
PPC1221WM/BE1/AM74/8G/P/LX	On request
PPC1224WM/BE1/AM74/8G/P/LX	On request

Features

- Industrial quad-core processor at up to 3.4 GHz
- 8 GB LPDDR5 RAM
- 16 GB eMMC storage medium
- microSD card slot for removable media
- 2x Ethernet 100/1000 Mbit/s with IEEE 1588
- 2x USB-A 2.0
- 2x USB-A 3.2 Gen 2
- 1x HDMI
- Brilliant high-resolution widescreen displays in 10.1" / 12.1" / 15.6" / 18.5" / 21.5" / 23.8"
- Diagnostics and status LEDs
- Expansion possibilities for interfaces and memory
- Standard operating temperature from 0 °C to +60 °C fanless
- Extended temperature range on request

PPC1200 - Premium Panel PC

Panel PCs of the PPC1200 Premium series, equipped with high-performance quad-core processors and a wide range of integrated interfaces, are ideally suited for medium to demanding web visualizations. The brilliant displays impress with high brightness, vibrant colors, and exceptionally wide viewing angles. The modern widescreen displays, available in sizes 10.1", 12.1", 15.6", 18.5", 21.5", and 23.8", feature high resolutions and a lifespan exceeding 50 000 operating hours.

User input via projected capacitive multi-touch (PCAP) enables gesture control such as pinch-to-zoom, swipe and two-hand operation. The visually appealing, hardened glass surface is easy to clean. The exclusive use of industrial components guarantees a long service lifespan and availability. Permanently soldered RAM and eMMC storage, combined with the absence of moving parts, ensure maximum resistance to shock and vibration. High temperature ranges from 0°C up to +60 °C allow operation under harsh environmental conditions. An extended temperature range from -20 °C to +70 °C is available for selected display sizes upon request.

The pre-installed browser is designed for industrial applications. The integrated on-screen keyboard enables intuitive data entry while reducing application development effort. Unwanted, automatic updates are prohibited by the browser. This ensures that only released software is used in the field, reducing downtime to a minimum.

Built on Debian Linux, the system provides an user-friendly, web-based configuration interface. Configuration settings can be changed directly on the device or remote via browser. The system software includes further useful services such as SSH, NTP, VNC as well as a Web-API for secure hardware access. This allows for example reading data from RFID readers or direct control of LEDs and display brightness from within web applications.

The system software can be adapted individually to customer requirements and can be factory shipped already preconfigured to ensure efficient commissioning.

Common properties								
Basic function		PPC1200 - Pre	PPC1200 - Premium					
		Quad-core pro	ocessor					
		1 -	aces 100/1000 l	Mbit/s				
		2x USB-A 2.0 i						
		2x USB-A 3.2 i						
		1x microSD card slot						
		16 GB onboard eMMC mass storage						
		8 GB LPDDR5 RAM						
		10.1" / 12.1" / 15.6" / 18.5" / 21.5" / 23.8" widescreen display Operating system Linux						
		Optional expansion board						
Processor and memory								
Processor		Intel® Atom x	7433RE					
Cores		4						
Base clock frequency		1.5 GHz						
Max. turbo frequency		3.4 GHz			>			
RAM		8 GB LPDDR5						
Mass storage								
Internal Storage		16 GB eMMC						
Removable Storage		microSD						
Display	PPC1210	PPC1212	PPC1215	PPC1218	PPC1221	PPC1224		
Diagonal	10.1"	12.1"	15.6"	18.5"	21.5"	23.8"		
Resolution	1280 × 800	1280 × 800	1920 × 1080	1920 × 1080	1920 × 1080	1920 × 1080		
Display brightness	500 cd/m ²	800 cd/m ²	350 cd/m ²	350 cd/m ²	250 cd/m ²	450 cd/m ²		
Contrast	800:1	1200:1	1000:1	1000:1	1000:1	1000:1		
Half brightness min.	50 000 h	30 000 h	50 000 h	50 000 h	50 000 h	50 000 h		
Viewing angle (L, R, U, D)	80°/80°/80°/ 80°	85°/85°/85°/ 85°	89°/89°/89°/ 89°	89°/89°/89°/ 89°	89°/89°/89°/ 89°	89°/89°/89°/ 89°		
Touch	Projected cap	acitive multi-touch						
Interfaces								
Ethernet		2x 100/1000 Mbit						
USB		2x USB-A 3.2 Gen 2						
		2x USB-A 2.0						
Video		1x HDMI						
RFID		Optional						
Optional interfaces (expansion	board)							
Ethernet		2x 100/1000 MBit or 1x 100/1000/2500 MBit						
Serial interface		RS-232, RS-422 and RS-485						
Removable Storage		microSD						
Removable Storage		M.2 SSD memory (128 GB to 512 GB)						
Synchronization/clocks								
Synchronization/clocks Real time clock		Yes						

Diagnostics				
Electronic type plate	Yes (application interface and in the engineering tool)			
Machine readable type plate	Yes (QR code with type and part information and internet link)			
Environmental conditions sensor	Integrated temperature sensor			
Operational indications	LED "MOD" (red/green) module status			
	LED "COM" (green/red) communication status			
	LED "APP" (green/red) application-controlled indication			
Energy supply				
Supply voltage, nominal	24 V DC			
Supply voltage, range	18 V to 32 V			
Power consumption, continuous, max.	PPC1224: 33 W			
Input current, continuous, max.	1.8 A @ 18 V DC, T _a = 25 °C			
Maximum residual ripple	2.4 V _{ss} at 50 Hz, 60 Hz, 100 Hz and 120 Hz			
Permitted voltage interruptions	PS1 according to IEC 61131-2			
Reverse polarity protection	Yes, continuously (up to -32 V)			
Power dissipation, typ./max.	PPC1224: 25.7 W / 30.2 W			
Product safety				
Galvanic isolation	850 V AC			
Degree of protection acc. IEC 60529	IP65 front / IP20 rear			
Environmental conditions				
Temperature, operating	-20 °C to +60 °C 1) 2)			
Temperature, transport and storage	-30 °C to +80 °C			
Installation altitude, max.	4500 m			
Relative humidity, operation	0 % to 100 % noncondensing			
Vibration	1 g (8.4 Hz to 150 Hz)			
	3.5 mm amplitude (5 Hz to 8.4 Hz)			
	Test duration: 7.5 h			
Shock	15 g max. (test scope 18 shocks)			

¹⁾ Available upon request for up to +70 °C.

 $^{^{2)}}$ For display sizes from 21.5" and above, the operating temperature range starts at 0 °C.

Approvals/certificates				
Product safety	CE, UKCA in preparation			
	cULus (NRAQ, NRAQ7) in preparation			
Hazard area operation	ATEX in preparation			
Hazardous substances and waste treatment	RoHS, RoHS China, REACH, WEEE			
Quality management	ISO 9001 for development and production			
Software				
Operating system	Linux Embedded (Debian)			
Software components	Bachmann industrial browser			
	Web configurator			
	Device interface (REST API)			
Mounting/installation				
Mounting type	Assembly of the control cabinet			
	Support arm mounting via VESA 75 in preparation			
Ground connection for protection class I	Yes			

Dimensions	PPC1210	PPC1212	PPC1215	PPC1218	PPC1221	PPC1224
Outer contour W × H [mm]	273 × 194	322 × 224	409 × 261	475 × 299	542 × 337	594 × 369
Cutout W × H [mm]	259 × 180	308 × 210	395 × 247	461 × 285	528 × 323	580 × 355
Depth [mm]	74	74	74	74	74	74

Order data

Part type designation	Part number	Description				
PPC1210WM/BE1/	On request	Panel PC 10.1" (1280 × 800)				
AM74/8G/P/LX		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0; 1x HDMl; 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. –20 °C to +60 °C				
PPC1212WM/BE1/	On request	Panel PC 12.1" (1280 × 800)				
AM74/8G/P/LX		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0; 1x HDMl; 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. –20 °C to +60 °C				
PPC1215WM/BE1/	On request	Panel PC 15.6" (1920 × 1080)				
AM74/8G/P/LX		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0; 1x HDMI; 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. –20 °C to +60 °C				
PPC1218WM/BE1/	On request	Panel PC 18.5" (1920 × 1080)				
AM74/8G/P/LX		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0; 1x HDMI; 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. –20 °C to +60 °C				
PPC1221WM/BE1/ AM74/8G/P/LX	On request	Panel PC 21.5" (1920 × 1080)				
		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0, 1x HDMI, 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. 0 °C to +60 °C				
PPC1224WM/BE1/ AM74/8G/P/LX	On request	Panel PC 23.8" (1920 × 1080)				
		Projected capacitive (PCAP) multi-touch; Intel® Atom x7433RE; 8 GB LPDDR5 RAM; 2x Eth 100/1000; 2x USB 2.0; 2x USB 3.0, 1x HDMI, 16 GB eMMC onboard; microSD slot; OS: Linux embedded; operating temp. 0 °C to +60 °C				