

SDO104

Safety Digital Output Module

The SDO104 is a functionally safety digital output module for safety applications up to SIL 3 and PL e. Its high channel density enables highly cost-effective implementation of safety functions while minimizing cabinet space and overall system costs.

Configurable test pulses allow optimal adaptation to different cable lengths and the electrical characteristics of various actuators. This ensures high diagnostic coverage while maintaining reliable operation.

For applications requiring higher power, multiple channels can be connected in parallel to provide output currents exceeding 2 A.

Supporting a wide range of ommonly used safety actuators and interfaces, the SDO104 offers maximum flexibility for modern safety architectures and scalable automation solutions.

Part type designation	Part number
SDO104	00044859-00
SDO104 EC	On request

Features

- 8 outputs up to SIL 3 / PL e / Cat. 4
- 2 A output current per channel
- Individual passivation of output channels
- Outputs can be paired to provide 4 or 8 A output current
- Configurable OSSD test pulses
- Short-circuit and overload protection
- FSoE fieldbus connection

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Common properties	
Basic function	8x safety digital output DC type 2 8x test pulses Parallel connection of outputs
System	Bachmann system M100
Fail safe digital outputs – 24 V	
Test Pulses on Outputs	Yes, configurable
Number of digital outputs	8
Signal standard	IEC 61131-2 type 2 source (HighSide, P-switching) (8x)
Voltage category, nominal	24 V DC
Output type	Semiconductor
Signals per supply group	4
Signal supply voltage range	18 V DC to 32 V DC
Overvoltage protection	-32 V to + 40 V
Connections per output	2 (DO, GND)
Output current per channel, nominal, continuous	2 A
Output current per group, max.	8 A
Paralleling outputs	Yes
Coupled outputs	Yes, 2 or 4 outputs can be combined
Signal on delay, max.	< 2 ms
Signal off delay, max.	< 2 ms
Internal scan rate, max.	500 µs
Signal inversion	No
Pulsetrains	No
Time triggered output	No
Signal state indication	Yes, green numeric LED per channel
Actuator supply 24 V DC	
Number of supply points 24 V DC	4
Output current per channel, nominal, continuous	Total of 2 × 8 A for outputs and sensor supplies combined
Module-to-module communication	
Signal propagation to neighbour	No
Signal receiver from neighbor modules	No
Module bus interface	
System	M100
Slot type	IO (1/E, 2, 3, 4, ...31)
Synchronization/clocks	
Field bus cycle time, min.	500 µs

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Diagnostics	
Electronic type plate	Yes (application interface and in the engineering tool)
Machine readable type plate	Yes (QR code with type and part information and internet link)
Environmental conditions sensor	Integrated (temperature)
Operational indications	LED "MOD" (red/green) module status LED "CH" (red/green) channel status summary LED "SAF" (red/green) safety status Numeric LED per channel (green) digital level of the channel
Powerfail, logic supply	Yes
Powerfail, signal supply	Yes
Overload/short-circuit	Yes
Open circuit	Yes
Mismatch output readback	Yes
Energy supply	
Supply voltage, nominal	24 V DC
Supply voltage, range	18 V DC to 32 V DC
Supply voltage, short-term overload	40 V
Power dissipation, typ./max.	< 2.5 W
Reverse polarity protection signal supply	Yes, continuously (up to -40 V)
Supply terminal block bridge	No
Product safety	
Galvanic isolation	850 V AC
Galvanic isolation between supply groups	No
Degree of protection acc. IEC 60529	IP40, terminal block IP30
Overvoltage category acc. IEC 61010-1	II
Rated impulse withstand voltage acc. IEC 61000-4-5	Supply DC: • 500 V DM • 1000 V CM
Short-circuit protected, outputs	Thermal overload protection
Keying of terminal block	Yes (6-fold per 4 contacts)
Environmental conditions	
Temperature range, operating	-30 °C to +70 °C
Temperature range, transport and storage	-40 °C to +85 °C
Installation altitude, max.	Up to 2000 m without temperature derating 2000 m to 4500 m: Reduction of the max. ambient temperature by 0.1 °C per 100 m elevation
Air pressure	106 kPa to 58 kPa (0 m to 4500 m)
Relative humidity, operation	Standard: 0 % to 100 % noncondensing Extended Climate: 0 % to 100 % with temporary condensation
Pollution degree acc. IEC 61010-1	Standard: 2, noncondensing Extended Climate: 2
Vibration	6 g (14.1 Hz to 500 Hz) 7.5 mm amplitude (2 Hz to 14.1 Hz) Test duration: 15 h
Shock	45 g max. (test scope 18 shocks) 20 g permanently (test scope 6000 shocks)

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Approvals/certificates	
Functional safety	Yes: IEC 61508, IEC 62061, IEC 61131, ISO 13849 (SIL 3/ PLe/ Cat.4)
Maritime	ABS, BV, ClassNK, DNV, KR, LR, RINA: in preparation
Hazardous substances and waste treatment	RoHS, RoHS China, REACH, WEEE
Quality management	ISO 9001 for development and production

Accessories

Part type designation	Part number	Description
BPR1nn	00039235-nn	Backplane for DIN-rail mounting Active backplane system M100: BPR1nn with nn = 04 to 16 slots in increments of 1, as well as 20, 24, 28, 32 slots, for DIN-rail mounting; delivery without backplane slot covers and without mounting rail
BPR1nn EC	00039236-nn	Like BPR1nn; Extended Climate Range
BPS1nn	00039237-nn	Backplane for direct screw mounting Active backplane system M100: BPS1nn with nn = 04 to 16 slots in increments of 1, as well as 20, 24, 28, 32 slots, for direct screw mounting; delivery without backplane slot covers and without screws
BPS1nn EC	00039238-nn	Like BPS1nn; Extended Climate Range
TPI100_W24_P5.0_Cgy_L1to24		Signal terminal block Completely removable terminal block, push-in spring connector for system M100, 24-way/contacts, pitch 5.0 mm, female, conductors flexible 0.2 mm² to 2.5 mm² (24 to 14 AWG), solid 0.2 mm² to 1.5 mm² (24 to 16 AWG), with wire end ferrules 0.25 mm² to 1.5 mm² (24 to 16 AWG), stripping length: 10 mm, rating: 300 V / 8 A per contact, connector color: gray, push-release: yellow, labeling: 1 to 24
TPI100_W4_P5.0_Cgy_Lsup		Supply terminal block Completely removable terminal block, push-in spring connector for system M100, 4-way/contacts, pitch 5.0 mm, female, conductors flexible 0.2 mm² to 2.5 mm² (24 to 14 AWG), solid 0.2 mm² to 1.5 mm² (24 to 16 AWG), with wire end ferrules 0.25 mm² to 1.5 mm² (24 to 16 AWG), stripping length: 10 mm, rating: 300 V / 8 A per contact, connector color: gray, push-release: yellow, labeling: 1+/1-/2+/2-
TKP106		Keying element Keying element for signal terminal blocks and supply terminal blocks TPI100 for system M100, plastic ring with 6 keying elements
TPI100_W24_W4_Set [1)]	00042412-00	Terminal block set for M100 standard modules: • 1x TPI100_W24_P5.0_Cgy_L1to24 • 1x TPI100_W4_P5.0_Cgy_Lsup • 2x TKP106

[1)] *All components of the set are also available in bulk packages.*

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